# Electric Propulsion and Power Generation for ships Indian perspective By R S. Mahajan



18.04.2016



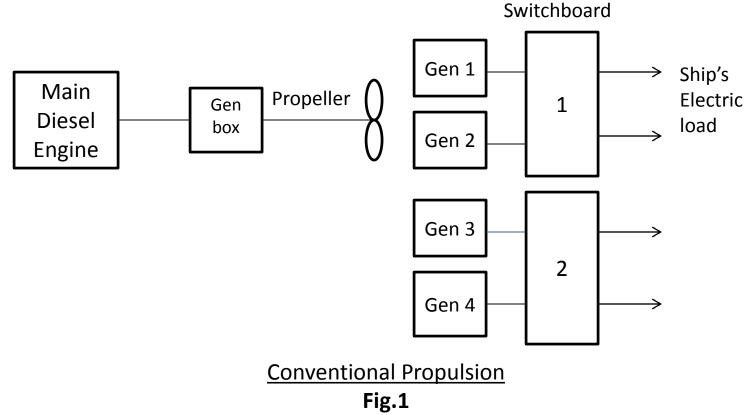
### Flow of presentation

- Introduction Direct drive, geared drive and electric propulsion
- Integrated Electric Propulsion (IEP)
- Elements and Approach
- Advantages of IEP
- Disadvantages of IEP
- Specific application to Naval Ships. Environment, Operational Philosophy, Medium voltage Generation
- Preparedness of Indian Industry Issues to be addressed
- Way ahead





#### **Ship Propulsion System – Direct Drive**



- Most commonly used
- Used by Ships plying in confined waters
- Propulsion System & Power Generation are independent systems



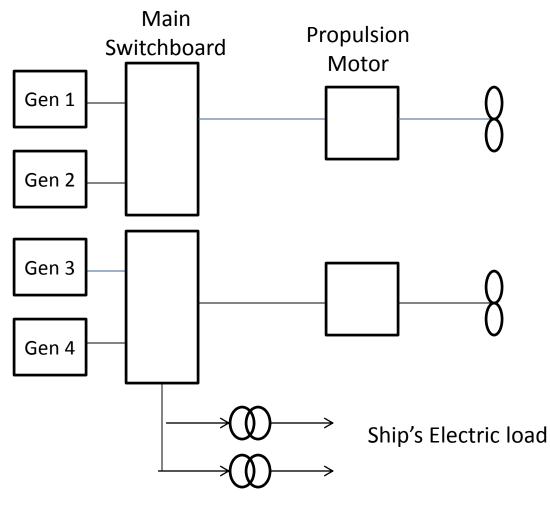
#### **Ship Propulsion System – Geared Drive**

- System can be associated with all kind of prime movers
- Used to derive maximum propeller efficiency
- Used to connect one shaft to two prime movers or share one prime mover between two shafts or to connect shaft alternator to the propeller





# **Ship Propulsion System – Electric Propulsion**

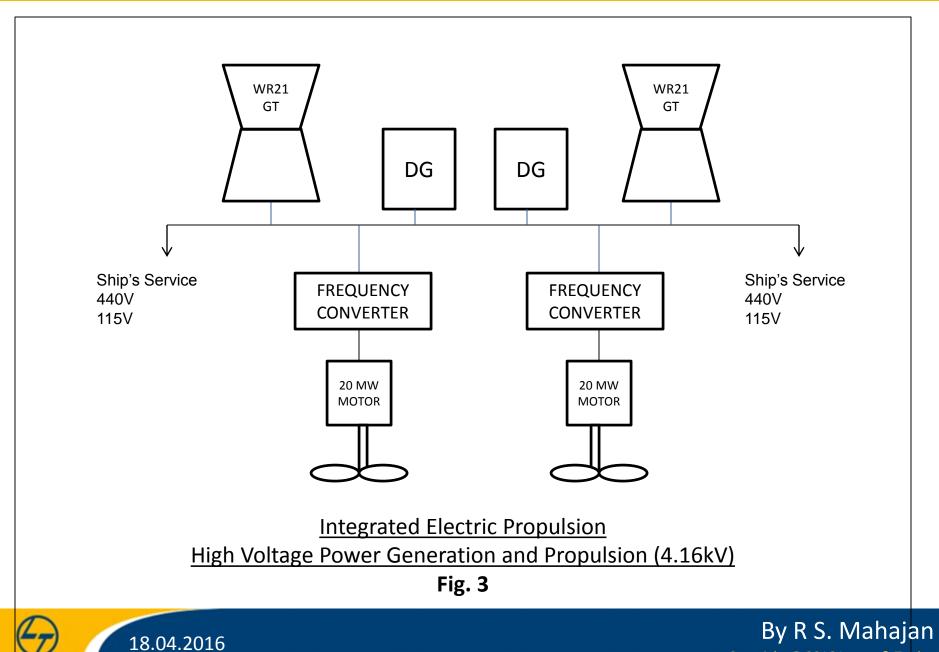


Diesel Electric Propulsion Fig. 2





#### **Integrated Electric Propulsion - IEP**



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#### **Integrated Electric Propulsion - IEP**

- Power generated by Gas Turbines or Diesel Generators used to drive ships propellers using Electric motors
- Eliminates clutches and gear boxes
- Gas turbines offer lower weight, smaller size and much less noise and vibration
- For low power requirement, combination with diesel generators offer operational efficiency



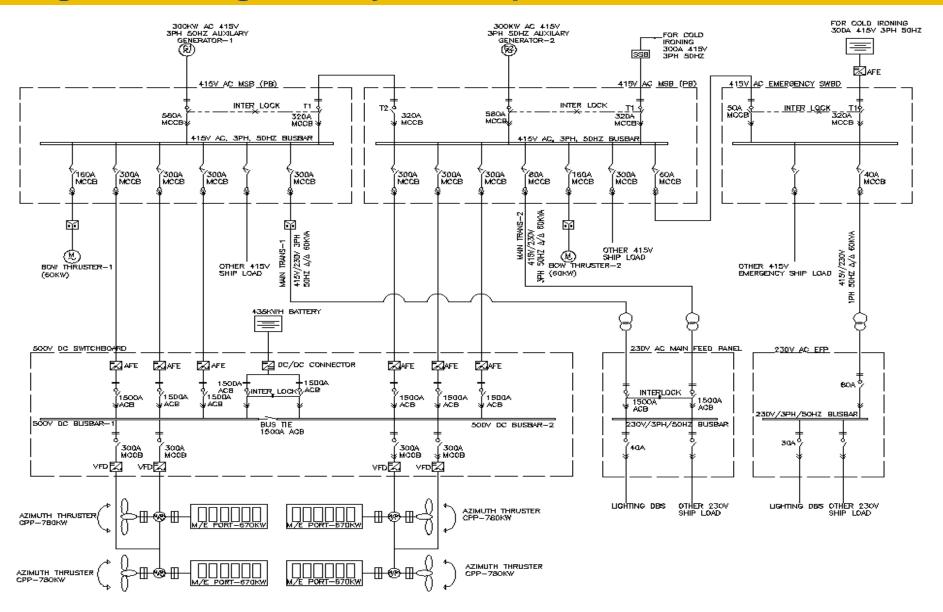


- Application of permanent magnetic motors on shaft offer significant fuel saving
- Direction of rotation of propeller is controlled by changing phase sequence of the electric supply
- Speed control is achieved by variable speed drive
- Efficient and reliable power management systems is integral part of electric propulsion





#### **Single Line Diagram – Hybrid Propulsion**





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### **Advantages of IEP**

- Freedom to place engines
- Simplified in-ship system
- Increased space for cargo
- Maximum torque at zero speed
- Ease of maneuverability with precise control
- Less fuel consumption and maintenance cost
- Increased comfort due to low vibration, low noise
- Reduction in weight and volume
- Reduction in marine pollution





#### **Advantages of IEP**

- **\*** Excess power generated can be used for ship utilities
- Low capital and maintenance cost due to reduced number of engines





### **Disadvantages of IEP**

- **\*** Higher installation cost of Electric Propulsion plant.
- Involves major automation. Ship's staff requires different and focused training.





# **Naval Application**

- Issues to be addressed Ship environment
  - Shock & Vibration proof devices
  - Electromagnetic interference
  - Power electronics to handle large power
  - Building reliability & redundancy





# **Naval Application - Issues to be addressed**

- Operational philosophy
  - > Shaft Generators paralleling with Diesel Generators
  - Use of VFD for controlling thrusters

- Medium voltage generation and distribution
  - Generation at 3.3 / 6.6 KV
  - > Demands higher level of safety, different operational considerations
  - Precaution in equipment location, cable routing





### **Industry perspective**

- Indian Navy plans to build ships with IEP
- Indian industry approach:
  - Collaboration with technology leaders and technology transfer
  - Indigenous life cycle support
  - Skill building
  - Develop home grown products through R&D efforts





# **Industry Perspective**

- LV, MV switchboards; Transformers; Power management systems are indigenized. MV generators, motors, active front end drives are imported
- Indigenizing large rotating machines and power electronics require assured volumes to make investment attractive
- More projects, quick turnaround are essential for capital investment and developing competent technical engineers
- Export oriented manufacturing in India catering to global requirements of the technology provider offers the solution.
- \* "Make in India" approach holds the answer





## Industry Perspective – Proposed way ahead

- Form a Consortium of Technology provider and Indian industrial house
- Indian Navy to select the Industrial house. Considerations:
  - Proven track record for technology absorption
  - Investment in R&D
  - Manufacturing capacity and capability
  - Financial Longitivity of business in India
  - > Stability.
- The investment model can be based on the lines of USA or UK MOD -Industry partnership
- Reach global quality benchmark by exporting the indigenized system



# **THANK YOU**



